

# **Operator Manual Plate Heat Exchanger**



## HEFF1M

S.N. 1580-01 -

DRYAIR Manufacturing Corp. Box 126, 400 Service Road St. Brieux, SK, Canada S0K 3V0 Tel: (306) 275-4848 1-888-750-1700 Fax: (306) 275-4664



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# **1. Warranty Policies & Claim Procedures**

**DRYAIR MANUFACTURING CORP.** (referred to within as DRYAIR) warranties its new, unused equipment to be free of defects in material and workmanship at the time of delivery to the original retail purchaser.

# **Warranty Policies**

## **Basic Warranty Policy**

- DRYAIR will repair or replace, at its option, without charge, any defective part of the equipment for a period of twelve (12) months from delivery to the first retail purchaser, F.O.B St. Brieux, SK., Canada.
- Any parts that are covered by an extended warranty published by DRYAIR are an exception to the Basic Warranty policy and are to be warrantied as per the details of the Extended Warranty Policy.
- Labour is covered as per DRYAIR flat labour rate.
- The Warranty Policy, terms and conditions, may change from time to time without prior notice.
- Warranty terms and conditions are transferable in the event of the sale to a second owner.
- Replacement parts will be warrantied for 90 days from the repair date. Bill of sale must accompany the warranty claim.
- The terms of this Warranty Policy are subject to provincial and state legislation. DRYAIR reserves the right to make modifications in accordance with provincial and state legislation without prior notice or obligation.

## **Extended Warranty Policy**

## **Heat Exchanger**

- An extended warranty is available on the heat exchanger unit of the water heater assembly. The available warranty for a part, under the extended warranty policy, is prorated by 20% per year.
- Shipment date is the date to be used for the commencement of the warranty period.
- Coverage schedule

Year 1 - 100% Year 2 - 80% Year 3 - 60% Year 4 - 40% Year 5 - 20%



## **Exceptions to the Warranty Policies**

- Under no circumstance shall the owner be entitled to recover costs for incidental, special or consequential damages such as, but not limited to: loss of profit or revenue, other commercial losses, inconvenience and/or replacement equipment rental cost.
- Maintenance, repair or service items not related to warrantable defects.
- Loss or damage during shipping.
- Failure resulting from lack of or improper maintenance.
- Damage caused by operator abuse, negligence or improper operation.
- Damage resulting from improper voltage supply.
- Damage from improper installation. Installation done by other than the manufacturer.
- Non-defective items replaced at the request of the customer.
- Damage due to accidents.
- Damage resulting from improper fuel supply (i.e. pressure or contamination).
- Damage resulting from cracked or broken lines occurring during transport.
- Damage resulting from use of inadequate or improper fluids (i.e. Glycol or oil).
- Mileage is not covered.
- Glycol is considered a consumable and will not be covered under the warranty policy.
- Generators carry their own warranty coverage through their own manufacturers. Please refer generator issues to the OEM. Contact information may be found in the Service & Operators Manual under Optional Equipment.

### **Owner Obligations**

- It is the responsibility of the owner, at the owner's expense, to transport the equipment to the service facility of an authorized DRYAIR distributor/dealer or alternately to reimburse the distributor/dealer, for any traveling expenses incurred in fulfilling this warranty.
- The terms of this Warranty Policy are subject to provincial and state legislation. DRYAIR reserves the right to make modifications in accordance with provincial and state legislation without prior notice or obligation.
- It is the responsibility of the owner to read, understand and implement the maintenance, safety and operational guidelines as laid out in the Operation and Maintenance Guide.
- All parts are to be tagged with warranty claim number and shipped prepaid to DRYAIR within 30 days.

### **Manufacturer Obligations**

- DRYAIR reserves the right to continually improve the product's parts or specifications at any time without notice or obligation.
- The terms of this Warranty Policy are subject to provincial and state legislation. DRYAIR reserves the right to make modifications in accordance with provincial and state legislation without prior notice or obligation.



# Warranty Claim Procedure

- All warranty credits must be processed with the DRYAIR Warranty Claim Form.
- All warranty parts, unless otherwise specified, are to be returned to DRYAIR along with a completed Warranty Claim Form.

**Note:** Prior to returning warranty parts, please call for an authorization number and shipping instructions from the Warranty department in Canada.

Location of Warranty Depots:

USA DRYAIR Manufacturing Corp. 410 Douglas Road, Box 264 Bradner, OH 43406 Ph. 1 (888) 750-1700

### Canada

DRYAIR Manufacturing Corp. 400 Service Road, Box 126 St. Brieux, SK S0K 3V0 Ph. 1 (888) 750-1700

- Each warranty claim should only refer to one Serial or Production Schedule numbered unit.
- Warranty parts are to be tagged with warranty claim number.
- When claiming for warranty labour, the allowable warranty labour rate will be \$85.00/hour. The factory reserves the right to adjust the number of hours claimed where deemed necessary.
- The factory may at times specify allowable labour for certain warranty procedures.
- Mileage and travel time to/from the customer are not eligible for warranty credit.
- Freight charges for warranty parts are not eligible for warranty credit.
- Labour flat rates for component changes:
- Electrical Components 0.5hr
  - Relays
  - Switches
  - Thermostats
  - Breakers
- Electric Motor Changes 1hr
  - Hose Reel

- Plumbing Components 1hr
  - Flow Reverser
  - Flow Switch
  - Valves
- Glycol Pump Changes 2hrs

Note: Other labour charges will be at the discretion of DRYAIR.



# 2. Safety Concerns

## **General Safety Guidelines**

- Make certain that the operator reads and understands all of the information in this manual.
- All unauthorized individuals must be kept away from the equipment when in operation.
- All guards must be in place when the equipment is in operation.
- Maintain instructional and safety decals. Replace damaged decals (Figure 1).



Figure 1 - Safety Decals



## **Plate Heat Exchanger**

**CAUTION!** The water heater is a heating appliance.

- Observe all posted warnings and cautions when dealing with any heating appliance.
- Keep children and pets away from all piping and fuel accessories.
- While the system is operating the water heater housing panels must be kept closed to prevent drafts from affecting water heater operation.

Although this machine is designed to be handled by hand there are some precautions to note:

- It weighs approximately 500lbs.
- It is designed to transfer hot liquids coming in and out of the machine.

## Heat Transfer Fluid (HTF)

Follow the following precautions and measures when working with "heat transfer fluid" ("DOWFROST\* HTF" & "BOSS CHILL PG").

## Fluid Handling Precautions

- Ventilation ...... Good general ventilation should be sufficient for most conditions.
- Respiratory protection No respiratory protection should be needed.
- Skin protection ....... For brief contact, no precautions other than clean, bodycovering clothing should be needed. ..... Use impervious gloves when prolonged or frequently repeated contact should occur.
- Eye protection ....... Use safety glasses.

## **First Aid Measures**

- Eyes ..... Flush eyes with plenty of water.
- Skin ...... Wash off in flowing water or shower.
- Ingestion ...... Induce vomiting if large amounts are ingested.
- ..... Consult medical personnel.
- Inhalation ...... Remove to fresh air if effects occur.
- ..... Consult a physician.
- Note to Physician ..... No specific antidote.
   Supportive care.
   Treatment based on judgment of the physician in response
   to reactions of the patient.

For complete "heat transfer fluid" information, refer to the Material Safety Data Sheets for "Dowfrost HTF" & "Boss Chill PG" included with the manuals package



# **3. Introduction**

# **Plate Heat Exchanger**

The Plate Heat Exchanger is an excellent accessory to any of DRYAIR'S heating equipment. It can boost the distance from your heating device to where you require a heating source. It can also be used where a different heating fluid is needed which may not be compatible with the heating source. This can be accomplished by using it as a fluid to fluid heat exchanger (*Figure 3*). Hot glycol from a DRYAIR heat source, such as a CHU-0900 (*Figure 4*), is pumped into the supply of the exchanger and because the hot glycol is in close proximity to the fluid in the second system, that fluid will be heated by the hot glycol.



Figure 2 - Plate Heat Exchanger

The Plate Heat Exchanger has its own pump, expansion tank, and monitoring gauges (*Figure 3*).

# **Potential Uses**

- Boiler tie-ins
- Isolating the fluid loops allows you to effectively heat fluid reservoirs
- Fuel supplies
- Process fluids for various industrial applications
- High-rise heat delivery:
- Heat delivery on a multi-storied project while maintaining the heat source at ground level
- Heat transfer fluid can be circulating up to 70ft (21m) above the central heating module's elevation, utilizing our standard primary fluid.

# **ATTENTION: NOT FOR USE WITH POTABLE WATER!**

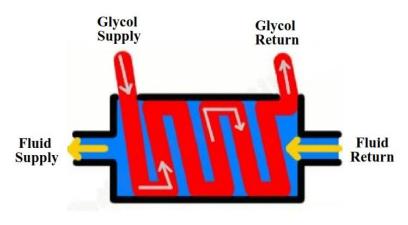


Figure 3 - Fluid to Fluid Heat Exchanger



Figure 4 - DRYAIR CHU - 0900



# Accessories

## **Extension Reservoir Assembly**

The Extended Reservoir Tank is required in scenarios when "portable heat exchangers" are higher than the top level of either circuits glycol reservoir tank. If the Extended Reservoir tank is not used, the following can occur:

## • Insufficient Fluid in the System

Fluid can drain back to the heat transfer reservoir tank from the over-elevated fluid lines when the pump is shut off. The heat transfer reservoir tank will show adequate fluid, but when the pump is started, extra fluid will be required to recharge the over-elevated fluid lines and portable heat exchangers and the system will then have insufficient fluid in the reservoir.

## • Fluid Overflow

If fluid is added to maintain proper fluid levels while the pump is running, overflow at the reservoir tank may occur when the pump is shut off. This would occur because of the drain back from the over-elevated fluid lines.

To connect the Extended Reservoir Tank, position the tank in a location where it will be out of high traffic areas. Ensure it is secure and will remain upright. Connect the open hose end of the 50ft. Extended Reservoir Tank hose to an auxiliary glycol feed point.

## Mixing/Booster Pump

The multifunctional Mixing/Booster ensures maximum flexibility in the use of this system.

- Tempering mode supplies lower temperature fluid for concrete cure and radiant floor heat applications eliminating the need to reduce the water heater operating temperatures below safe operating ranges.
- When operating in booster mode the system can increase flow rates or function as a pumping station to increase pumping distances by over 300ft per station.
- The system also allows for dual-temperature control. High temperature fluid can be provided to portable heat exchangers, along with a lower temperature fluid for concrete cure and radiant floor heat applications.
- The multifunctional Mixing Booster ensures maximum flexibility in the use of this system.

## **Optional Remote Manifold**

• The optional remote manifold allows for additional distribution and/or separation between the central heating trailer and the manifold.

## **Insulated Line Jackets**

• Insulated circulation line jackets are also available. These insulated jackets will prevent exposed circulation line heat loss in extreme sub-zero conditions.

Figure 5 - Extended Reservoir Tank



Figure 7 - Optional Remote Manifold



Figure 6 - Mixing/Booster Unit







## **Portable Heat Exchangers**

Portable heat exchangers are the ideal way to heat and/or dry enclosed structures. Their compact and mobile design allows them to be positioned where they are required on the job site. The efficient fan/coil design provides a high rate of heat transfer. High volume fans then deliver this heat evenly throughout a large area. The clean, low relative humidity heat delivery minimizes energy costs by eliminating the need to draw in fresh outside air. With the DRYAIR system, you just reheat warm internal air, rather than heating cold external air.

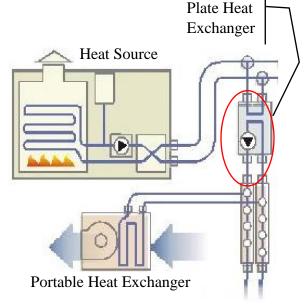


Figure 8 - Portable Heat Exchangers

Note: Disengage Flow Reverser when using this accessory.

## How the System Works

The Plate Heat Exchanger (PHE) receives heated glycol from a heat source. The glycol transfers heat to the fluid in the second closed loop. This fluid will then in turn supply heat to Portable Heat Exchangers via a Remote Manifold.



## Remote Manifold

Figure 9 - How the System Works



# 4. Setup

The positioning of all the system components on the site will be influenced by several factors. Please read the entire "Setup" section before beginning. Be sure to observe all local electrical codes and fire regulations when positioning the appliance.

**CAUTION!** It is very important that you read and understand this manual before operating the Plate Heat Exchanger. Failure to follow the procedures and cautions in this manual could lead to injury or improper function of the Plate Heat Exchanger.

# **Electrical Requirements and Connections**

When determining the heat exchanger module's location on site consider setting up in close proximity to the electrical power supply.

- The Plate Heat Exchanger (PHE) module main feed wiring must be adequately sized to carry the minimum ampacity. All electrical connections, connectors and wire must be CSA approved and installed according to local laws and codes.
- Before making any electrical connections be sure that the electric power supply is off.
- The Plate Heat Exchanger requires 115/230 V AC, 60 Hz, 30 A.
- A 4-wire hookup (NEMAL14-30) is required for all systems to work properly (*Figure 10*).

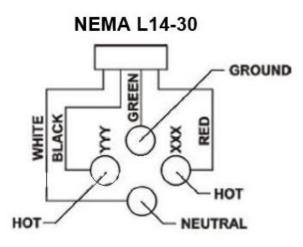


Figure 10 - NEMA L14-30 Wiring

*Note:* Warranty is void if the wiring hookup is not done correctly.

# **Primary Source Circuit**

- If possible, position the primary circulation lines out of high traffic areas.
- Connect the primary circulation lines to the "supply" and "return" camlock couplers on the PHE. Isolation valves and camlock couplers are attached at both ends of the primary circulation lines to enable quick coupling. This also allows the isolation of the primary lines while retaining the heat transfer fluid (HTF) in the lines. Connections to the primary side are accomplished by 2" camlock style fittings.



# **Secondary Supply Circuit**

This section will cover a typical setup using a complete DRYAIR system.

Because this is a closed system it is possible to go vertically up to 70ft from the heat source. This makes it ideal in a multi-story construction application (*Figure* 11).

Connections to the primary side are accomplished by 2" camlock style fittings.

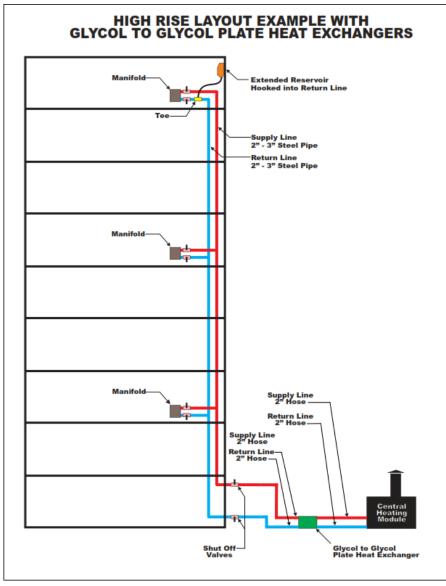


Figure 11 - Typical Setup



# **Secondary Fluid Heating**

**WARNING!** The Plate Heat Exchanger is NOT to be used to heat potable water. DRYAIR is not responsible for unintended use of the unit.

It is recommended that the secondary fluid side of the Plate Heat Exchanger be flushed out prior to connecting the secondary source that will be heated to the system.

Secondary fluid heating is accomplished by closing the internal <sup>1</sup>/<sub>2</sub>" ball valve to stop the central heating unit's glycol from mixing with the secondary fluid.

## **Potential Uses**

- Temporary building heat in which the system is connected to existing heat lines
- Fluid reservoirs
- Fuel supplies



Figure 12 - Not for Use with Potable Water

MAKE-UP VALVE POSITIONING			
NORMAL HTF-HTF HEAT TRANSFER OPERATION	SPECIAL HTF-OTHER FLUID HEAT TRANSFER OPERATION		
NORMAL HTF-HTF TRANSFERT DE CHALEUR OPÉRATION			
VALVE OPEN	VALVE CLOSED		
NOT IF USING OT IN THE SEC HEAT EXCHA CLOSE VA PURGE SEL LOC	HER FLUID CONDARY NIGE LOOP LIVE AND CONDARY		

Figure 13 - Make-up Valve Positioning



# **5.** Operation

The design of the Plate Heat Exchanger only allows control of the pump's on/off switch. Temperature control should be made at the heat source. Monitoring the temperature can be done for both the heat source and to the desired application from the operator panel (*Figure 14*).



Figure 14 - Operator Panel



# 6. Troubleshooting

## Air Trapped in Primary Circuit

• See Operator Manual for the heat source.

## Air Trapped in the Secondary Circuit

- Ensure that there is a way for air to escape at the highest point in the system. *Example: Remote reservoir mounted at the highest point.*
- Cycle the pump on and off every couple of minutes until the pump pressure stays steady.

## **Pump Does Not Turn On**

• Check power connection.

## **Primary Circuit Has No Flow**

- Check manual for heat source.
- Check Plate Heat Exchanger for blockage.

## Secondary Circuit Has No Flow

- Ensure no air is trapped.
- Check Plate Heat Exchanger for blockage.

### FOR ADDITIONAL ASSISTANCE CALL DRYAIR TECHNICAL SUPPORT 1 (888) 750-1700



# 7. Maintenance

DRYAIR products are designed to be a low maintenance system. All assemblies are assembled using extensively tested and certified components. Following these maintenance procedures will ensure the maximum benefit and least amount of down time for the system. The daily maintenance schedule is designed to be a quick system check and ensures a low risk of operating interruptions.

# **Daily Checklist**

## **Check for Signs of Leakage**

• Repair as required.

## Check Pump Pressure for Increase in Pressure from Previous Day

- Check to ensure all valves are in the open position.
- Check all hoses and/or lines for kinks or blockages.
- Check all accessories for blockages. Remove any blockages found.
- Check the Plate Heat Exchanger for any blockages by flushing it in the reverse direction with clean water until flow is regained.

## Check Pump Pressure for Decrease in Pressure from Previous Day

- Ensure there is an adequate amount of fluid in the system.
- Check for leaks that may allow air into the system.

## Storage

## Hardware

- Exercise reasonable care when handling.
- Flush with clean water in reverse direction of flow then fill with propylene glycol to prevent damage due to freezing.
- Portable Heat Exchangers should be sheltered when stored for extended periods of time.

## Heat Transfer Fluid "HTF"

• See Material Safety Data Sheets in the Appendix for full details.

## **Fluid Notes**

## Using Non-DRYAIR Heat Transfer Fluid in the Secondary Heat Exchanger Loop

If using a fluid that is susceptible to freezing it is important to purge the secondary heat exchanger loop before storage. Use compressed air, followed by filling the secondary heat exchanger loop with DRYAIR Heat Transfer Fluid. This will act as an antifreeze, preserving the heat exchanger. If using a non-DRYAIR Heat Transfer Fluid in the secondary heat exchanger loop, this will then have to be purged prior to reuse. If using glycol-glycol heat exchange, a purge will not be necessary.



# 8. Appendix Certification & Heater Specifications

©≈ <sub>∏RY/</sub>	1/R	P.O Box 126 400 Service Road St. Brieux, Sk. Canada
Model / Module:		
Production Schedule / Calendrier de Production:		
Reference / Référence:		
Motor Data	/ Donnée	es Moteur
HP		
Volts		
Hz	60	
Ambient / Ambiant	60°C	
RPM		
Max. Ampacity / Max. Ampacité:		
Speed / Vitesse:		
Certified for Indo Certifié pour l'util l'e		
SUD SUD	Max. Inlet Temperatu Températu Maximale L'eau d'En	ire / 85°C ire de
C US		003-903386 R01

Figure 15 - Water Heater Data & Serial Plate



# **Electrical Schematic**

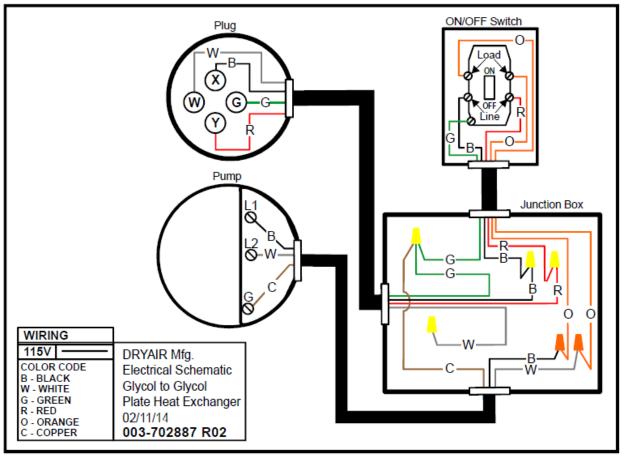


Figure 16 - Electrical Schematic

## **Features & Specifications**

- Output capable of exchanging up to 1,000,000 BTU/H
- Dimensions W 36" (91.4 cm) x L 52" (132.1 cm) x H 33" (83.8 cm)
- Weight wet 500 lbs. (227 kg)
- Electrical requirements 230 V, single phase, 60 Hz, 30 A
- Pump 3 HP (2.24 KW)
- Flow 80 US GPM @ 35 P.S.I. (18.12 M3/HR @ 24.5 M W.C.)



# **Material Safety Data Sheets**

The Material Safety Data Sheets (MSDS) included with this manual have been provided by DRYAIR's suppliers.



# SAFETY DATA SHEET

Issuing Date	03-Jun-2019	Revision date	03-Jun-2019	Revision Number 1
1. Identific	ation			
Product ident	ifier			
Product Name	9	BOSS Chill Propylene C	Glycol	
Other means	of identification			
Product Code	(s)	GHSRBS-041		
UN/ID no.		UN 3082		
Synonyms		None		
<u>Recommende</u>	d use of the chemica	and restrictions on use		
Recommende	d use	Heat transfer medium		
Restrictions o	on use	No information available	9	
Details of the supplier of the safety data sheet				
Initial supplie BOSS Lubrica		Manufacturer Addı 6303 30 ST SE C	<u>ress</u> Calgary, AB T2C 1R4	
Emergency te	lephone number			
Initial supplie Emergency Te	r phone number elephone	(800) 844-9457 Chemtrec 1-800-424-93	300	

## 2. Hazard(s) identification

#### **Classification**

Not a hazardous substance or mixture according to the Globally Harmonized System (GHS) and Canada's Hazardous Products Regulations

#### Label elements

#### Hazard statements

Not a hazardous substance or mixture according to the Globally Harmonized System (GHS) and Canada's Hazardous Products Regulations.





#### **Precautionary Statements - Disposal**

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable

Other information

## 3. Composition/information on ingredients

#### Substance

Chemical name	CAS No.	Weight-%	Hazardous Material Information Review Act registry number (HMIRA registry #)	Date HMIRA filed and date exemption granted (if applicable)
Water	7732-18-5	0.1 - 1	-	
Propylene glycol	57-55-6	80 - 100	-	
PROPRIETARY ADDITIVES	PROPRIETARY	1 - 5	-	

If CAS number is "proprietary", the specific chemical identity and percentage of composition has been withheld as a trade secret.

## 4. First-aid measures

#### Description of first aid measures

Inhalation	Remove to fresh air. If not breathing, give artificial respiration. IF exposed or concerned: Get medical advice/attention.	
Eye contact	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.	
Skin contact	Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. Get medical attention if symptoms occur.	
Ingestion	Do NOT induce vomiting. Call a physician or poison control center immediately. If vomiting occurs spontaneously, keep head below hips to prevent aspiration. Never give anything by mouth to an unconscious person.	
Most important symptoms and effects, both acute and delayed		
Symptoms	Prolonged contact may cause redness and irritation.	
Indication of any immediate medical attention and special treatment needed		
Note to physicians	Treat symptomatically.	

## 5. Fire-fighting measures





Suitable Extinguishing Media	Carbon dioxide (CO2). Foam. Dry chemical. Water spray or fog. Alcohol resistant foam.
Unsuitable extinguishing media	Do not scatter spilled material with high pressure water streams.
Specific hazards arising from the chemical	Use water spray to cool fire-exposed containers and structures. Isolate and restrict area access. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids. Container may rupture from gas generation in a fire situation. Fight fire from a safe distance and from a protected location. Do not direct a solid stream of water or foam into hot, burning pools; this may cause frothing and increase fire intensity. Consider use of unmanned hose holder or monitor nozzles.
Explosion data Sensitivity to mechanical impact Sensitivity to static discharge	None. None.
Special protective equipment for fire-fighters	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

#### 6. Accidental release measures

#### Personal precautions, protective equipment and emergency procedures

Personal precautions	Use personal protective equipment as required. See section 8 for more information. Ensure adequate ventilation.
Methods and material for containm	ent and cleaning up
Methods for containment	Stop leak if you can do it without risk. Keep out of drains, sewers, ditches and waterways. Ventilate the area. Avoid breathing vapors or mists.
Methods for cleaning up	Cover liquid spill with sand, earth or other noncombustible absorbent material. Prevent product from entering drains.

#### 7. Handling and storage

#### Precautions for safe handling

 Advice on safe handling
 Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with skin, eyes or clothing. Use only with adequate ventilation. Handle in accordance with good industrial hygiene and safety practice. Do not eat, drink or smoke when using this product. Do not ingest. If swallowed then seek immediate medical assistance. For industrial use only.

 Conditions for safe storage, including any incompatibilities

 Storage Conditions
 Keep container tightly closed in a dry and well-ventilated place. Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Do not contaminate food or feed stuffs. Store only in containers resistant to

alkaline solutions with a pH of 9.0 to 12.0.





## 8. Exposure controls/personal protection

#### Control parameters

Exposure Limits	This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.	
Appropriate engineering controls		
Engineering controls	Ensure adequate ventilation, especially in confined areas.	
Individual protection measures, such as personal protective equipment		
Eye/face protection	Wear safety glasses with side shields (or goggles). If splashes are likely to occur, wear safety glasses with side-shields. Avoid contact with eyes.	
Hand protection	Wear suitable gloves.	
Skin and body protection	Wear suitable protective clothing.	
Respiratory protection	No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.	
General hygiene considerations	Handle in accordance with good industrial hygiene and safety practice.	

## 9. Physical and chemical properties

#### Information on basic physical and chemical properties

Physical state	Liquid
Appearance	No information available
Color	purple
Odor	Odorless
Odor threshold	No information available

Property	Values	Remarks • Method
рН	9.0– 10.5	
Melting point / freezing point	No data available	None known
Boiling point / boiling range	188 °C / 317 °F	ASTM D7213
Flash point	116 °C / 240 °F	ASTM D93
Evaporation rate	No data available	None known
Flammability (solid, gas)	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive	No data available	
limits		
Lower flammability or explosive	No data available	
limits		
Vapor pressure	No data available	None known
Vapor density	No data available	None known
Relative density	No data available	None known
Water solubility	completely soluble	
Solubility in other solvents	No data available	None known





known known known known

Partition coefficient	No data available	None
Autoignition temperature	No data available	None
Decomposition temperature	No data available	None
Kinematic viscosity	No data available	None
Dynamic viscosity	No data available	None
Other information Explosive properties Oxidizing properties Softening point Molecular weight VOC Content (%) Liquid Density Bulk density	No information available. No information available. No information available No information available No information available No information available No information available	

## 10. Stability and reactivity

Reactivity	No information available.
Chemical stability	Stable under normal conditions.
Possibility of hazardous reactions	None under normal processing.
Conditions to avoid	Heat, flames and sparks.
Incompatible materials	Strong oxidizing agents. Strong acids.

Hazardous decomposition products Thermal decomposition can lead to release of irritating and toxic gases and vapors.

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11. Toxicological information	
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#### Information on likely routes of exposure

#### **Product Information**

Inhalation	No known effects under normal use conditions.
Eye contact	Irritating to eyes.
Skin contact	Avoid contact with skin and clothing.
Ingestion	Harmful if swallowed. Ingestion of larger amounts may cause defects to the central nervous system (e.g. dizziness, headache). Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea. May cause adverse kidney effects.

#### Symptoms related to the physical, chemical and toxicological characteristics

Symptoms

No information available.

#### Acute toxicity

#### Numerical measures of toxicity No information available





#### Unknown acute toxicity Product Information

No information available

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Propylene glycol	= 20 g/kg ( Rat )	= 20800 mg/kg ( Rabbit )	Not available
57-55-6			

#### Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Based on available data, the classification criteria are not met.
Serious eye damage/eye irritation	Based on available data, the classification criteria are not met.
Respiratory or skin sensitization	Based on available data, the classification criteria are not met.
Germ cell mutagenicity	Based on available data, the classification criteria are not met.
Carcinogenicity	Based on available data, the classification criteria are not met.
Reproductive toxicity	Based on available data, the classification criteria are not met.
STOT - single exposure	Based on available data, the classification criteria are not met.
STOT - repeated exposure	Based on available data, the classification criteria are not met.
Aspiration hazard	No information available.

12. Ecological information		
Ecotoxicity	Harmful to aquatic life.	
Persistence and degradability	No information available.	
Bioaccumulation	No information available.	
Other adverse effects	No information available.	

13. Disposal considerations		
Waste treatment methods		
Waste from residues/unused products	Dispose of waste in accordance with environmental legislation.	
Contaminated packaging	Do not reuse empty containers.	





## 14. Transport information

Transport Canada	Not regulated
<u>TDG</u>	Not regulated
<u>DOT</u> UN/ID no. Hazard class Packing group	Not regulated unless shipping container holds at least 5,000 pounds. UN 3082 9 III
MEX	Not regulated
ICAO (air)	no data available
IATA	no data available
IMDG	no data available
RID	no data available
ADR	no data available
ADN	no data available

#### 15. Regulatory information

Safety, health and environmental regulations/legislation specific for the substance or mixture

#### **International Regulations**

The Montreal Protocol on Substances that Deplete the Ozone Layer Not applicable

The Stockholm Convention on Persistent Organic Pollutants Not applicable

The Rotterdam Convention Not applicable

. .

International Inventories

.. ..

TSCA	Complies.
DSL/NDSL	Complies.
EINECS/ELINCS	Contact supplier for inventory compliance status.
ENCS	Contact supplier for inventory compliance status.
IECSC	Contact supplier for inventory compliance status.
KECL	Contact supplier for inventory compliance status.
PICCS	Contact supplier for inventory compliance status.
AICS	Contact supplier for inventory compliance status.

Legend:

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TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

- IECSC China Inventory of Existing Chemical Substances
- **KECL** Korean Existing and Evaluated Chemical Substances **PICCS** Philippines Inventory of Chemicals and Chemical Substances





AICS - Australian Inventory of Chemical Substances

16. Other inform	16. Other information				
NFPA	Health hazards 2	Flammability		ility 0	Physical and chemical properties
<u>HMIS</u>	Health hazards 2	Flammability	1 Physic	cal hazards 0	Personal protection X
Key or legend to abb	reviations and acronyms	used in the safety	data sheet		
TWA TW Ceiling Ma	EXPOSURE CONTROLS/F /A (time-weighted average ximum limit value ces and sources for data	) ST *	EL	STEL (Short Ter Skin designatior	rm Exposure Limit) າ
U.S. Environmental Pr European Food Safety EPA (Environmental P Acute Exposure Guide U.S. Environmental Pr U.S. Environmental Pr Food Research Journa Hazardous Substance International Uniform O Japan GHS Classificat Australia National Indu NIOSH (National Instit National Library of Mer National Library of Mer National Library of Mer National Toxicology Pr New Zealand's Chemio Organization for Econo Organization for Econo	rotection Agency) line Level(s) (AEGL(s)) otection Agency Federal Ir otection Agency High Prod al Database Chemical Information Datal ion Istrial Chemicals Notificatio ute for Occupational Safety dicine's ChemID Plus (NLM dicine's PubMed database ogram (NTP) cal Classification and Inform omic Co-operation and Dev omic Co-operation and Dev	w Database nsecticide, Fungicide luction Volume Che base (IUCLID) on and Assessment y and Health) A CIP) (NLM PUBMED) mation Database (C velopment Environm velopment High Prov	micals Scheme (NICNA CID) hent, Health, and duction Volume (	S) Safety Publicatio Chemicals Progra	
Issuing Date	03-Jun-20	019			
Revision date	04-Jun-20	)19			
Revision Note Disclaimer	No inform	ation available.			

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet

## **Data for Regulatory Rules**





Region	Template name	Revision Note
Canada	HGHS	2.0

GHS Product Information		
рН	9.0– 10.5	
Physical state	Liquid	
Flash point °C	116	
Boiling point / boiling range °C	188	

## **Component Information**

Canada		
GHS Classification		
Not Hazardous	Not a hazardous substance or mixture according to the Globally Harmonized System (GHS) and Canada's Hazardous Products Regulations	
Precautionary Statements - Disposal	Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable	







## SAFETY DATA SHEET

DOW CHEMICAL CANADA ULC

#### Product name: DOWFROST™ Heat Transfer Fluid

Issue Date: 12/16/2019 Print Date: 12/17/2019

DOW CHEMICAL CANADA ULC encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

## **1. IDENTIFICATION**

Product name: DOWFROST™ Heat Transfer Fluid

#### Recommended use of the chemical and restrictions on use

**Identified uses:** Intended as a heat transfer fluid for closed-loop systems. This product is acceptable for use where there is possibility of incidental food contact and as a product for use in the immersion or spray freezing of wrapped meat and packaged poultry products. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

#### COMPANY IDENTIFICATION

DOW CHEMICAL CANADA ULC #2400, 215 - 2ND STREET S.W. CALGARY AB T2P 1M4 CANADA

**Customer Information Number:** 

800-258-2436 SDSQuestion@dow.com

#### **EMERGENCY TELEPHONE NUMBER**

**24-Hour Emergency Contact (transportation emergencies only):** 1-800-424-9300 **Local Emergency Contact (transportation emergencies only):** 1-800-424-9300 **24-Hour Emergency Contact:** 1-989-636-4400

## 2. HAZARDS IDENTIFICATION

#### Hazard classification

This product is not hazardous under the criteria of the Hazardous Products Regulation (HPR) as implemented under the Workplace Hazardous Materials Information System (WHMIS 2015).

#### Other hazards

No data available

## **3. COMPOSITION/INFORMATION ON INGREDIENTS**

This product is a mixture.

Component	CASRN	Concentration (w/w)
Propylene glycol	57-55-6	> 95.0 %
Inorganic corrosion inhibitor	not hazardous	< 3.0 %
Water	7732-18-5	< 3.0 %

## **4. FIRST AID MEASURES**

## Description of first aid measures

#### General advice:

If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air; if effects occur, consult a physician.

Skin contact: Wash off with plenty of water.

**Eye contact:** Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

Ingestion: Rinse mouth with water. No emergency medical treatment necessary.

#### Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

#### Indication of any immediate medical attention and special treatment needed

**Notes to physician:** No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

## 5. FIREFIGHTING MEASURES

#### Extinguishing media

**Suitable extinguishing media:** Water fog or fine spray.. Dry chemical fire extinguishers.. Carbon dioxide fire extinguishers.. Foam.. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective..

Unsuitable extinguishing media: Do not use direct water stream. May spread fire..

#### Special hazards arising from the substance or mixture

**Hazardous combustion products:** During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating.. Combustion products may include and are not limited to:. Carbon monoxide.. Carbon dioxide..

**Unusual Fire and Explosion Hazards:** Container may rupture from gas generation in a fire situation.. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids..

#### Advice for firefighters

**Fire Fighting Procedures:** Keep people away. Isolate fire and deny unnecessary entry.. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed.. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles.. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container.. Burning liquids may be extinguished by dilution with water.. Do not use direct water stream. May spread fire.. Move container from fire area if this is possible without hazard.. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage..

**Special protective equipment for firefighters:** Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves).. If protective equipment is not available or not used, fight fire from a protected location or safe distance..

## 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions, protective equipment and emergency procedures:** Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

**Environmental precautions:** Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

**Methods and materials for containment and cleaning up:** Small spills: Absorb with materials such as: Cat litter. Sawdust. Vermiculite. Zorb-all®. Collect in suitable and properly labeled containers. Large spills: Dike area to contain spill. Recover spilled material if possible. See Section 13, Disposal Considerations, for additional information.

## 7. HANDLING AND STORAGE

**Precautions for safe handling:** No special precautions required. Keep container closed. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION. Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

**Conditions for safe storage:** Do not store in: Galvanized steel. Opened or unlabeled containers. Store in original unopened container. See Section 10 for more specific information. Additional storage

and handling information on this product may be obtained by calling your sales or customer service contact.

#### Storage stability

Shelf life: Use within 60 Month

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

#### Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value	
Propylene glycol	US WEEL	TWA	10 mg/m3	
	CA ON OEL	TWAEV Total	155 mg/m3 50 ppm	
	CA ON OEL	TWAEV	10 mg/m3	
		Further information: C: For assessing the visibility in a work environment where 1,2- propylene glycol aerosol is present.		
	CA ON OEL	TWA	155 mg/m3 50 ppm	
	CA ON OEL	TWA	10 mg/m3	
	Further information: (c): For propylene glycol aerosol is	r assessing the visibility in a v present	vork environment where 1,2-	
	CA ON OEL	TWA Vapour and	155 mg/m3 50 ppm	
		aerosols		
	CA ON OEL	TWA aerosol	10 mg/m3	
	Further information: (c): For assessing the visibility in a work environment where 1 propylene glycol aerosol is present		vork environment where 1,2-	

#### Consult local authorities for recommended exposure limits.

#### Exposure controls

**Engineering controls:** Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

#### Individual protection measures

Eye/face protection: Use safety glasses (with side shields).

#### Skin protection

Hand protection: Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. Examples of preferred glove barrier materials include: Butyl rubber. Natural rubber ("latex"). Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl chloride ("PVC" or "vinyl"). Avoid gloves made of: Polyvinyl alcohol ("PVA"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

#### Other protection: Wear clean, body-covering clothing.

**Respiratory protection:** Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit

requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. In misty atmospheres, use an approved particulate respirator. The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	
Physical state	Liquid.
Color	Colorless
Odor	Characteristic
Odor Threshold	No test data available
рН	10.0 50% Literature
Melting point/range	Not applicable to liquids
Freezing point	supercools
Boiling point (760 mmHg)	152 °C Literature
Flash point	<b>closed cup</b> 104 °C <i>Pensky-Martens Closed Cup ASTM D</i> 93 (based on major component), Propylene glycol. <b>open cup</b> <i>Cleveland Open Cup ASTM D92</i> None
Evaporation Rate (Butyl Acetate = 1)	<0.5 Estimated.
Flammability (solid, gas)	Not applicable to liquids
Flammability (liquids)	Not expected to be a static-accumulating flammable liquid.
Lower explosion limit	2.6 % vol Literature Propylene glycol.
Upper explosion limit	12.5 % vol Literature Propylene glycol.
Vapor Pressure	2.2 mmHg Literature
Relative Vapor Density (air = 1)	>1.0 Literature
Relative Density (water = 1)	1.05 at 20 °C / 20 °C Literature
Water solubility	Literature completely soluble
Partition coefficient: n- octanol/water	No data available
Auto-ignition temperature	371 °C Literature Propylene glycol.
Decomposition temperature	No test data available
Kinematic Viscosity	43.4 cSt at 20 °C Literature
Explosive properties	No data available
Oxidizing properties	No data available
Molecular weight	76.9 g/mol Literature

NOTE: The physical data presented above are typical values and should not be construed as a specification.

## **10. STABILITY AND REACTIVITY**

#### Reactivity: No data available

**Chemical stability:** Stable under recommended storage conditions. See Storage, Section 7. Hygroscopic

Possibility of hazardous reactions: Polymerization will not occur.

**Conditions to avoid:** Exposure to elevated temperatures can cause product to decompose. Generation of gas during decomposition can cause pressure in closed systems. Avoid direct sunlight or ultraviolet sources.

Incompatible materials: Avoid contact with: Strong acids. Strong bases. Strong oxidizers.

**Hazardous decomposition products:** Decomposition products depend upon temperature, air supply and the presence of other materials.. Decomposition products can include and are not limited to:. Aldehydes.. Alcohols.. Ethers.. Organic acids..

## **11. TOXICOLOGICAL INFORMATION**

Toxicological information appears in this section when such data is available.

#### Information on likely routes of exposure

Ingestion, Inhalation, Skin contact, Eye contact.

# Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)

#### Acute oral toxicity

Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

For the major component(s): Propylene glycol. LD50, Rat, > 20,000 mg/kg

#### Information for components:

#### Propylene glycol

LD50, Rat, > 20,000 mg/kg

#### Inorganic corrosion inhibitor

LD50, Rat, female, > 2,000 mg/kg No deaths occurred at this concentration.

#### Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

For the major component(s): Propylene glycol. LD50, Rabbit, > 20,000 mg/kg

#### Information for components:

#### Propylene glycol

LD50, Rabbit, > 2,000 mg/kg No deaths occurred at this concentration.

#### Inorganic corrosion inhibitor

LD50, Rabbit, > 5,000 mg/kg

#### Acute inhalation toxicity

At room temperature, exposure to vapor is minimal due to low volatility. Mist may cause irritation of upper respiratory tract (nose and throat).

For the major component(s): LC50, Rat, 4 Hour, vapour, 6.15 mg/l No deaths occurred following exposure to a saturated atmosphere.

#### Information for components:

#### Propylene glycol

LC50, Rabbit, 2 Hour, dust/mist, 317.042 mg/l No deaths occurred at this concentration.

#### Inorganic corrosion inhibitor

Based on information for a similar material: Maximum attainable concentration. LC50, Rat, male and female, 4 Hour, dust/mist, > 0.83 mg/l No deaths occurred at this concentration.

#### Skin corrosion/irritation

Based on information for component(s): Prolonged contact is essentially nonirritating to skin. Repeated contact may cause flaking and softening of skin.

#### Information for components:

#### Propylene glycol

Prolonged contact is essentially nonirritating to skin. Repeated contact may cause flaking and softening of skin.

#### Inorganic corrosion inhibitor

Prolonged contact may cause slight skin irritation with local redness.

#### Serious eye damage/eye irritation

Based on information for component(s): May cause slight temporary eye irritation. Corneal injury is unlikely.

#### Information for components:

#### Propylene glycol

May cause slight temporary eye irritation. Corneal injury is unlikely. Mist may cause eye irritation.

#### Inorganic corrosion inhibitor

May cause slight eye irritation. May cause slight temporary corneal injury. Dust may irritate eyes. Mist may cause eye irritation.

#### Sensitization

For the major component(s): Did not cause allergic skin reactions when tested in humans.

For respiratory sensitization: No relevant data found.

#### Information for components:

#### Propylene glycol

Did not cause allergic skin reactions when tested in humans.

For respiratory sensitization: No relevant data found.

#### Inorganic corrosion inhibitor

For similar material(s): Did not demonstrate the potential for contact allergy in mice.

For respiratory sensitization: No relevant data found.

#### Specific Target Organ Systemic Toxicity (Single Exposure)

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

#### Information for components:

#### Propylene glycol

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

#### **Aspiration Hazard**

Based on physical properties, not likely to be an aspiration hazard.

#### Information for components:

#### Propylene glycol

Based on physical properties, not likely to be an aspiration hazard.

# Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)

#### Specific Target Organ Systemic Toxicity (Repeated Exposure)

In rare cases, repeated excessive exposure to propylene glycol may cause central nervous system effects.

#### Information for components:

#### Propylene glycol

In rare cases, repeated excessive exposure to propylene glycol may cause central nervous system effects.

#### Inorganic corrosion inhibitor

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

#### Carcinogenicity

Similar formulations did not cause cancer in laboratory animals.

#### Information for components:

#### Propylene glycol

Did not cause cancer in laboratory animals.

#### Inorganic corrosion inhibitor

No relevant data found.

#### Teratogenicity

For the major component(s): Did not cause birth defects or any other fetal effects in laboratory animals.

#### Information for components:

#### Propylene glycol

Did not cause birth defects or any other fetal effects in laboratory animals.

#### Inorganic corrosion inhibitor

For similar material(s): Did not cause birth defects or any other fetal effects in laboratory animals.

#### **Reproductive toxicity**

For the major component(s): In animal studies, did not interfere with reproduction. In animal studies, did not interfere with fertility.

#### Information for components:

#### Propylene glycol

In animal studies, did not interfere with reproduction. In animal studies, did not interfere with fertility.

#### Inorganic corrosion inhibitor

For similar material(s): In animal studies, did not interfere with reproduction.

#### Mutagenicity

In vitro genetic toxicity studies were negative. For the major component(s): Animal genetic toxicity studies were negative.

#### Information for components:

#### Propylene glycol

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

#### Inorganic corrosion inhibitor

In vitro genetic toxicity studies were negative.

## 12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

#### Toxicity

#### Propylene glycol

#### Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested). LC50, Oncorhynchus mykiss (rainbow trout), static test, 96 Hour, 40,613 mg/l, OECD Test Guideline 203

#### Acute toxicity to aquatic invertebrates

LC50, Ceriodaphnia dubia (water flea), static test, 48 Hour, 18,340 mg/l, OECD Test Guideline 202

#### Acute toxicity to algae/aquatic plants

ErC50, Pseudokirchneriella subcapitata (green algae), 96 Hour, Growth rate inhibition, 19,000 mg/l, OECD Test Guideline 201

#### Toxicity to bacteria

NOEC, Pseudomonas putida, 18 Hour, > 20,000 mg/l

#### Chronic toxicity to aquatic invertebrates

NOEC, Ceriodaphnia dubia (water flea), semi-static test, 7 d, number of offspring, 13,020 mg/l

#### Inorganic corrosion inhibitor

#### Acute toxicity to fish

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested). LC50, Leuciscus idus (Golden orfe), static test, 48 Hour, > 900 mg/l, Method Not Specified.

#### Persistence and degradability

#### Propylene glycol

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability. Biodegradation may occur under anaerobic conditions (in the absence of oxygen).
10-day Window: Pass
Biodegradation: 81 %
Exposure time: 28 d
Method: OECD Test Guideline 301F or Equivalent
10-day Window: Not applicable
Biodegradation: 96 %
Exposure time: 64 d
Method: OECD Test Guideline 306 or Equivalent

Theoretical Oxygen Demand: 1.68 mg/mg

Chemical Oxygen Demand: 1.53 mg/mg

#### **Biological oxygen demand (BOD)**

Incubation Time	BOD
5 d	69.000 %
10 d	70.000 %
20 d	86.000 %

Photodegradation Atmospheric half-life: 10 Hour Method: Estimated.

#### Inorganic corrosion inhibitor

**Biodegradability:** Biodegradation is not applicable.

#### **Bioaccumulative potential**

#### Propylene glycol

**Bioaccumulation:** Bioconcentration potential is low (BCF < 100 or Log Pow < 3). **Partition coefficient:** n-octanol/water(log Pow): -1.07 Measured **Bioconcentration factor (BCF):** 0.09 Estimated.

#### Inorganic corrosion inhibitor

**Bioaccumulation:** No bioconcentration is expected because of the relatively high water solubility.

#### Mobility in soil

#### Propylene glycol

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process. Potential for mobility in soil is very high (Koc between 0 and 50). **Partition coefficient (Koc):** < 1 Estimated.

#### Inorganic corrosion inhibitor

No relevant data found.

### **13. DISPOSAL CONSIDERATIONS**

**Disposal methods:** DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR

UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device.

### 14. TRANSPORT INFORMATION

TDG

Not regulated for transport

Classification for SEA transport (IMO-IMDG):

Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code

Not regulated for transport Consult IMO regulations before transporting ocean bulk I

#### Classification for AIR transport (IATA/ICAO):

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

## **15. REGULATORY INFORMATION**

#### Canadian Domestic Substances List (DSL)

All substances contained in this product are listed on the Canadian Domestic Substances List (DSL) or are not required to be listed.

### **16. OTHER INFORMATION**

#### Hazard Rating System

NFPA

Health	Flammability	Instability
0	1	0

#### Revision

Identification Number: 11045208 / A208 / Issue Date: 12/16/2019 / Version: 8.0

Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

#### Legend

CA ON OEL	Canada. Ontario OELs
TWA	8-hr TWA
TWAEV	time-weighted average exposure value
US WEEL	USA. Workplace Environmental Exposure Levels (WEEL)

#### Full text of other abbreviations

AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice: HMIS - Hazardous Materials Identification System: IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk: IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO -International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO -International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 -Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA -Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA -Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

#### Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

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